



**GRIPSUR**  
NON-SKID COATINGS



**BCA CONSTRUCTION**  
SPECIALTIES

## GRIPSUR Rust Inhibitor Metal Primer

### Epoxy Non-Skid Deck Coating

#### Product Description

GRIPSUR Rust Inhibitor Metal Primer is a two component anti-corrosive epoxy primer for use under deck coatings. It has been engineered to provide excellent adhesion to the substrate.

GRIPSUR Rust Inhibitor Metal Primer is suitable for marine and industrial environments.

It offers excellent chemical resistance to oil, gasoline, acids, caustics, hydraulic fluids and most solvents.

#### Surface Preparation

Apply GRIPSUR Rust Inhibitor Metal Primer to clean, dry surfaces. Remove old loose and flaking paint, rust and loose debris by mechanical means. Remove oil, grease, dirt, wax, etc., with a water-based cleaner degreaser. Metal surfaces should be blasted to SSPC-SP10 (Near White Metal). Where blasting is not feasible, power tool cleaning utilizing power sanders fitted with #16 grit aluminum oxide sanding discs can produce a sufficient profile for coating.

#### Application

**Mixing:** GRIPSUR Rust Inhibitor Metal Primer is a two part product. Mixing should be done with a mechanical mixer such as a pneumatic drill motor equipped with a Jiffy® mixing blade. Pre-mix the base component for several minutes making sure all material is lifted off the bottom and uniformly mixed. Pour the entire contents of the hardener container into the base component and mix thoroughly as described above for 3-5 minutes until contents are a uniform color.

#### Application Techniques

Apply by short nap mohair type roller, brush, or spray. Primer can be sprayed by airless, air assisted airless or conventional spray equipment.

**Important:** Primed surfaces should be protected from contamination. Should the surface become contaminated prior to coating, clean the area before applying the topcoat.

**Safety precautions:** This product is intended for professional use in an industrial environment only. Consult the Safety Data Sheet prior to application.

#### Standard Colors

Gray 600D02  
Sold with hardener 610C02



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#### Specifications

VOC:	2.1 lbs/gal (253 grams/liter)
Solids by Volume:	72 +/- 2%
Dry Time @70°F (21°C):	Set to touch: 6 hours   Dry to Recoat: 12 hours   Dry Hard:12 hours
Theoretical Coverage@ 1 mil dft:	1155 ft <sup>2</sup> /gallon
Recommended Film Thickness:	2-7 mils
Packaging:	1 gallon kit and 5 gallon kit
Pot Life @ 70°F (21°C):	4 hours. Pot life will increase at lower temperatures and decrease at higher temperatures
Shelf life:	2 Years for commercial applications

#### Date

05/2019

Manufacturer warrants that its products meet its internal specifications and are of merchantable quality. However, the purchaser is solely responsible for the suitability of the product for any particular application. The purchaser should test or qualify the product for serviceability, environmental compliance and health and safety factors prior to use. Further, our total liability is limited to the price of the product or its replacement in kind.